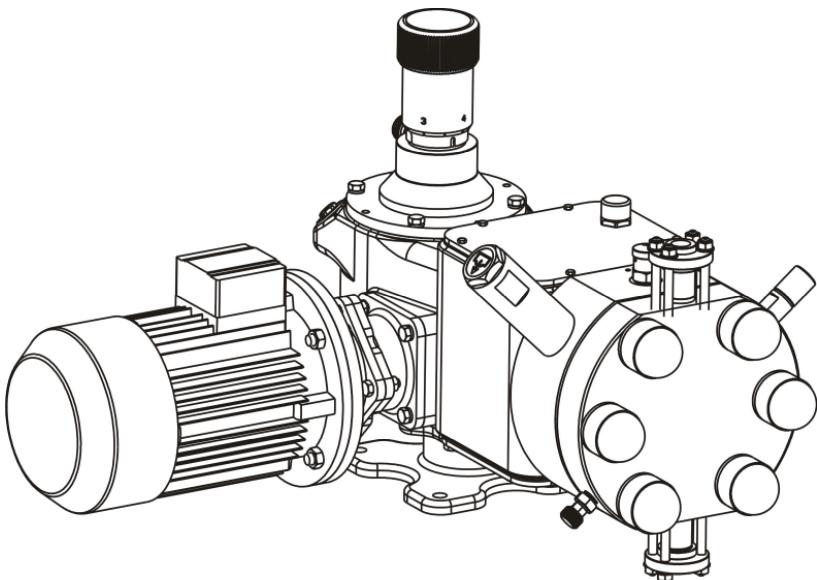


**Technical characteristics**

- Flow rates: from 2,5 to 99 lph @ 50Hz
- Max Pressure: 120 bar
- Ambient temperature: -10 °C + 40 °C
- Max altitude: 1000 m (A.S.L.)
- Fluid operating temperature: -10 °C + 70 °C
- Viscosity up to 1000 cP (Higher on request)
- Stroke adjustment during operation from 0 to 100%
- Accuracy ± 1 % on the turndown ratio 10:1
- Built-in overpressure valve
- Min NPSHr: 3 mwc → High suction capability
- Double diaphragm and diagnostic of the rupture
- Diaphragm duration up to 20.000 hours, depending of the application
- Multiheads (up to six) solutions
- API 675 compliance
- CE marking
- ATEX Ex II 2 G c IIB T4 compliance
- Protection: IP 55
- Epoxy painting at 125 micron

**nexa series** includes plunger and hydraulic diaphragm dosing pumps designed in compliance with **API 675 Standards**; the conformity to the API Standards implies a “heavy duty” design, high safety and severe controls of the performances during the tests. The broad variety of heads execution offers a wide selection of dosing pumps to cover practically any application needs. In addition the full compliance with the **ATEX** European Directive gives the possibility to install these pumps in classified areas too.

**Mechanism**

Available in different sizes, they are mechanical return type, giving the maximum reliability in all working conditions.

**General Specifications:**

- Low noise integral gearbox, worm type, oil bath lubricated
- Reduced energy consumption based on low friction rolling bearings design
- High flexibility multiple mechanism solution to permit different piston speeds (SPM) on the same group
- Micrometric stroke lenght adjustment both manually and/or automatically actuated.
- Automatic stroke length variation by electrical servomotor, pneumatic actuator or frequency converter
- Linearity and repeatability in compliance with API 675 Standards.
- Easy “on field” installation of electrical servomotor on manual stroke adjustment mechanism.

**Diaphragm Pumphead**

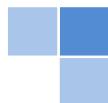
- High capacity flexibility → On site easy volume changing by changing the piston cartridge
- Easy to change spares parts (all “one cartridge” solution).
- Maximum compatibility PTFE diaphragm
- Visual or remote diaphragm failure detection



## PUMP KEY CODE

1°	Number of pump head				
1	Simplex pump				
2°	Type of pump head (double diaphragm or packed-plunger)				
T	Double diaphragm with built-in overpressure valve, air-bleed valve and mechanically actuated oil replenishing				
3°/4°	Plunger diameter				
08÷30	from 08 to 30 mm				
5°/6°	Mechanism model				
N1	Stroke length 25 mm				
7°/8°	Pump head material				
2F	HEAD	DIAPHRAGM	BALL	VALVE SEAL	VALVE SEAT
	316SS	PTFE	316SS	316SS	316SS
9°	Valve type				
B	Double balls				
10°	General options				
7	Standard execution				
11°	Flow rate adjustment				
M	Manual with adjustment knob (Standard execution)				
E	Electric actuator				
P	Pneumatic actuator				
12°	Gear ratio				
D	1:12				
F	1:15				
13°	Electric motors poles				
4	4 poles				
6	6 poles				
14°	Installed power				
E	0,55 kW				
F	0,75 kW				
G	1,10 kW				
15°	Pump head options				
V	Visual diaphragm failure detection (Standard execution)				
R	Remote diaphragm failure detection				
16°	Mechanism options				
0	Standard execution				
5	Compliance with regulation "ATEX" 94/4/CE II 2 G c IIB T4 (for zone 1)				

1 T 08 N1 2F B 7 M D 6 F V 0

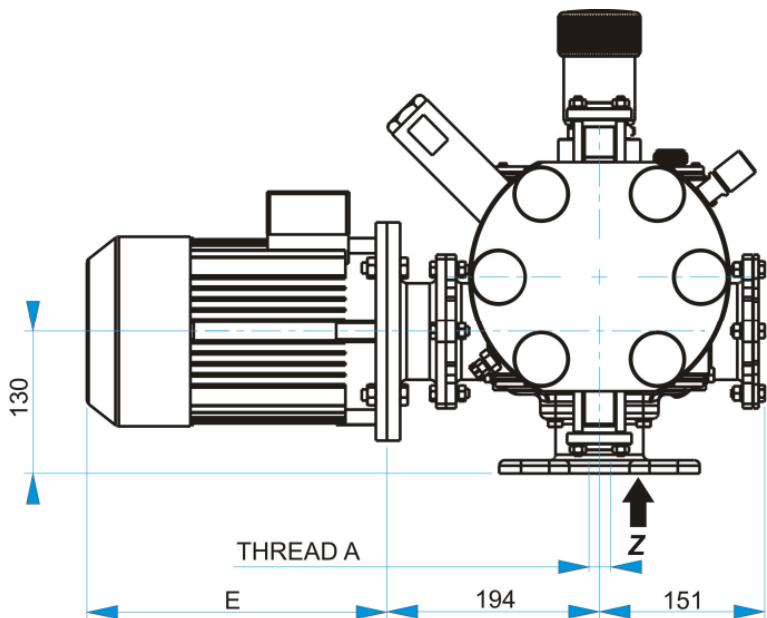


## HYDRAULIC CHARACTERISTICS

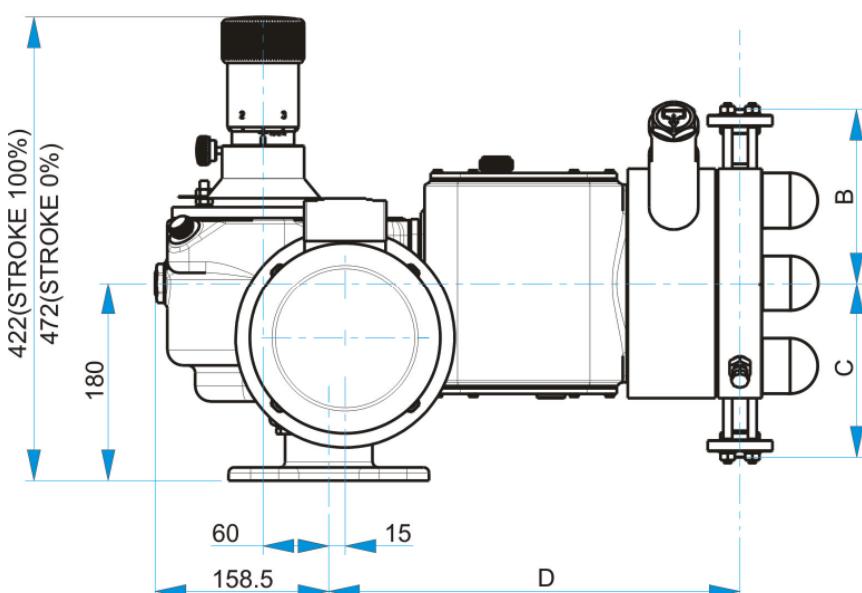
Prestazioni/Performances:												50 Hz	60Hz	Materiale testa Liquid end material														
												2,5/99 120/68	l/h bar	gph p.s.i.	0,8/31,4 1740/986													
												Portata alla max pressione	Max velocità	Portata alla max pressione	Max velocità	Motore Elettrico kW Electric motor kW												
												Flow rate at max pressure	Max speed	Flow rate at max pressure	Max speed	0,55	0,75	1,1	Suc/Dis Connec									
												E	F	G				Ø BSPP										
1	T	0	8	N	1	2	F	B	7	M	F	6	E	V	0	2,5	0,6	62	2,9	0,8	74	120	1740	-	-	-	-	1/4" F
1	T	0	8	N	1	2	F	B	7	M	D	6	E	V	0	3,3	0,9	78	4,0	1,1	94	120	1740	-	-	-	-	1/4" F
1	T	0	8	N	1	2	F	B	7	M	F	4	E	V	0	4,1	1,1	93	5,0	1,3	112	120	1740	-	-	-	-	1/4" F
1	T	0	8	N	1	2	F	B	7	M	D	4	E	V	0	5,4	1,4	117	6,5	1,7	140	120	1740	-	-	-	-	1/4" F
1	T	1	0	N	1	2	F	B	7	M	F	6	E	V	0	4,9	1,3	62	5,9	1,6	74	120	1740	-	-	-	-	1/4" F
1	T	1	0	N	1	2	F	B	7	M	D	6	E	V	0	6,1	1,6	78	7,4	1,9	94	120	1740	-	-	-	-	1/4" F
1	T	1	0	N	1	2	F	B	7	M	F	4	E	V	0	7,3	1,9	93	8,8	2,3	112	120	1740	-	-	-	-	1/4" F
1	T	1	0	N	1	2	F	B	7	M	D	4	E	V	0	9,2	2,4	117	11,0	2,9	140	120	1740	-	-	-	-	1/4" F
1	T	1	5	N	1	2	F	B	7	M	F	6	E	V	0	12,6	3,3	62	15	4,0	74	120	1740	-	-	-	-	1/4" F
1	T	1	5	N	1	2	F	B	7	M	D	6	E	V	0	15,6	4,1	78	19	5,0	94	120	1740	-	-	-	-	1/4" F
1	T	1	5	N	1	2	F	B	7	M	F	4	E	V	0	18,5	4,9	93	22	5,9	112	120	1740	-	-	-	-	1/4" F
1	T	1	5	N	1	2	F	B	7	M	D	4	E	V	0	23,1	6,1	117	28	7,3	140	120	1740	-	-	-	-	1/4" F
1	T	2	0	N	1	2	F	B	7	M	F	6	F	V	0	20,9	5,5	62	25	6,6	74	-	-	120	1740	-	-	1/4" F
1	T	2	0	N	1	2	F	B	7	M	D	6	F	V	0	25,4	6,7	78	30	8,1	94	-	-	120	1740	-	-	1/4" F
1	T	2	0	N	1	2	F	B	7	M	F	4	G	V	0	29,5	7,8	93	35	9,4	112	-	-	-	-	120	1740	1/4" F
1	T	2	0	N	1	2	F	B	7	M	D	4	G	V	0	36,2	9,6	117	43	11,5	140	-	-	-	-	120	1740	1/4" F
1	T	3	0	N	1	2	F	B	7	M	F	6	F	V	0	56	14,8	62	67	17,8	74	-	-	68	986	-	-	1/2" F
1	T	3	0	N	1	2	F	B	7	M	D	6	F	V	0	68	18,1	78	82	21,7	94	-	-	68	986	-	-	1/2" F
1	T	3	0	N	1	2	F	B	7	M	F	4	G	V	0	80	21,2	93	96	25,4	112	-	-	-	-	68	986	1/2" F
1	T	3	0	N	1	2	F	B	7	M	D	4	G	V	0	99	26,2	117	119	31,4	140	-	-	-	-	68	986	1/2" F

Test with water @ 20°C.

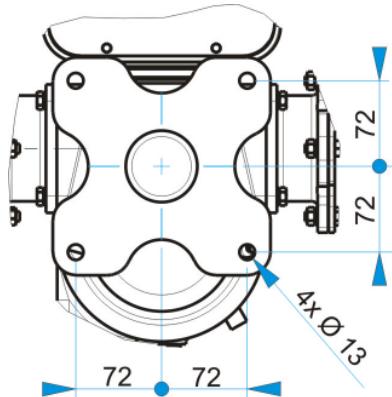




Allowable loads referred to pump nozzles					
$F_x$	0.10 KN	$M_x$	0.04 KNm		
$F_y$	0.12 KN	$M_y$	0.04 KNm		
$F_z$	0.10 KN	$M_z$	0.04 KNm		



**FIXING HOLES – VIEW FROM Z**



PUMP MDEL	DIMENSIONS [mm]				ESTIMATED WEIGHT Kg (without motor)
	A (EN10226)	B	C	D	
1T08N12FB..	BSPP 1/4"F	126	126	334	60,5
1T10N12FB..	BSPP 1/4"F	126	126	334	60,5
1T15N12FB..	BSPP 1/4"F	163	163	335	63,5
1T20N12FB..	BSPP 1/4"F	163	163	335	63,5
1T30N12FB..	BSPP 1/2"F	194	194	376	85,5

Electric motor size	4 Poles Kw	6 Poles Kw	TEFC 1xM20x1.5		EExde 1xM25x1.5	
			E	Kg	E	Kg
90	1.1	0.75	260	12	340	33
80	0.55	0.55	255	9	290	26

